

# BENDING MACHINE BM34 MACKMA

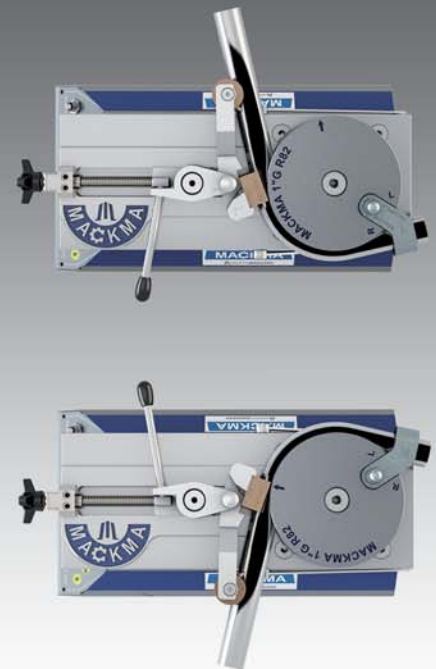
Perfect bends and innovation, like a straight line.

Rightward and leftward bending  
Low energy consumption  
Variable speed

WARRANTY  
**2 YEARS**  
MACKMA



*Tube and Pipe Bending machine BM34, non mandrel, electric, semi-automatic.*



**SANDFELD** AS  
VÆRKTØJSMASKINER

Birkegårdsvej 2 · 7400 Herning · Denmark · Phone +45 97 11 92 22 · www.sandfeld.com



**MACKMA**  
GRUPPO MASSARO



# BENDING MACHINE BM34 MACKMA

*Tube and Pipe Bending machine  
BM34, non mandrel,  
electric, semi-automatic.*

The **BM34 Bending Machine** is **THE ONLY non mandrel pipe bending machine** able to bend tubes and pipes to the left or right, by means of a reversible die holder, designed and patented by us. The innovative design allows the bending of pipes up to 33,4 mm in diameter and 3,38 mm in wall thickness. With a maximum of 170 mm centre line radius it is capable of maximum performance for this size of machine, even in the most demanding markets.

The bend rotation speed [2 to 3 RPM] is monitored by a dedicated inverter, to ensure the correct bending speed according to the diameter and thickness of the tube.

The modular design of the bending shaft assembly also allows the use of most competitors tooling, reducing long term tooling costs.

The inverter-controlled motor reduces energy consumption to a minimum.

The machine is mounted on precision casters for effortless movement around busy workshops and sites

**Mackma** uses only 100% high quality Italian components to ensure long-term reliability.

Testament to the high quality of their machines is

Mackma's standard 2 year warranty.



The image shown above is understood as a preliminary indication. MACKMA reserves the right to change form and function which are used exclusively for innovative improvements.

## MACKMA

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### SUITABLE FOR SECTORS, SUCH AS:

*Industrial Tools, Tubular furniture  
Automotive/Motorcycle  
Dairy and Marine  
Sport and fitness, Hydraulics  
Factory maintenance... and many others...*



### MAIN TECHNICAL DATA BM34

Pipe Max Outer Diameter	38	mm
Max Torque	914	N/m
Diameter using FE – 42 kg/mq	33,4x3,38	mm
Diameter using FE – 35 kg/mq	38x2	mm
Diameter using AISI 304/316 – 65 kg/mq	33,4x1,5	mm
Maximum radius	170	mm
Max curvature angle	180°	
Minimum rotation speed	2	rpm
Maximum rotation speed	3	rpm
Bending direction	rightward and leftward	
Electric tension	220	V
Max installed power	0,55	KW
Weight	33	Kg
Dimensions (WxHxL)	268x310x478 mm	
Operating temperature	0 - 50°	

# SANDFELD AS

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